



**Position Description:** CNC Punch Operator / Press Brake Operator

**Immediate Supervisor:** Team Leader – Custom Systems

**Job Summary:**

The CNC Operator will operate CNC Turrets and Press Brakes. The CNC Operator will maintain a neat and orderly work area and fabricate parts to tolerance based on the requirements of the blue print.

***Supervisory Responsibilities:***

- None.

***Duties/Responsibilities:***

- Set up, program and operate CNC Machines without assistance. Machines include: Triumphf, Amada and Accupress machines.
- Read and interpret shop orders, including drawings.
- Verify correct raw material or work in progress material
- Able to bend stainless steel, mild steel and aluminum
- Able to determine proper tooling to make progressive bends and change tools on machinery
- Bend or joggle to the specified dimension
- Responsible for maintaining quality workmanship and tolerance specifications
- Responsible for completing paperwork associated with work performed
- Checks products to ensure quality and uniform completion; resolves any identified problems and alerts team leader.
- Make sure floor is free of obstructions, maintain good housekeeping.
- Maintain orderly tool area.
- Follows all safety rules.
- Understands and follows Job Safety Analysis for this position.
- Wears eye protection, hearing protection and gloves and any other designated PPE.
- Performs other related duties as assigned.

***Required Skills/Abilities:***

- 1+ years experience on CNC Turrets or Press Brakes or similar CNC Machinery, required
- Knowledge of basic programming and ability to make program adjustments
- Ability to read and understand blueprints.
- Select proper die clearances based on material requirements for job order.
- Set up tooling, load programs and set up machine to ensure optimal performance of equipment.

- LEAN manufacturing experience, preferred
- Detail-oriented and consistent.
- Works well as a productive member of a team.
- Ability to properly maintain and perform basic repairs on equipment.
- Strong in mathematics.
- Must be able to read a tape measure
- Must have excellent hand-eye coordination.

Physical Requirements			
N (Not Applicable)	Activity is not applicable to this occupation.		
O (Occasionally)	Occupation requires this activity up to 33% of the time (0- 2.5+ hours/day)		
F (Frequently)	Occupation requires this activity from 33% - 66% of the time (2.5 – 5.5+ hours/day)		
C (Constantly)	Occupation requires this activity more than 66% of the time (5.5+ hours/day)		
Physical Abilities		Push / Pull	Lift / Carry
Stand.....	C Reach above shoulder... C	≤ 12 lbs..... C	≤ 10 lbs..... C
Walk.....	C Climb..... O	13-25 lbs..... C	11-25 lbs..... C
Sit.....	O Crawl..... N	26-40 lbs..... C	26-56 lbs..... C
Hands/fingers	C Squat or kneel..... C	41-100 lbs..... C	57-100 lbs..... N
Reach outward.....	C Bend..... C		> 100 lbs..... N

By signing below I acknowledge and understand the requirements of the position as listed above.

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Signature

Date

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Print Name